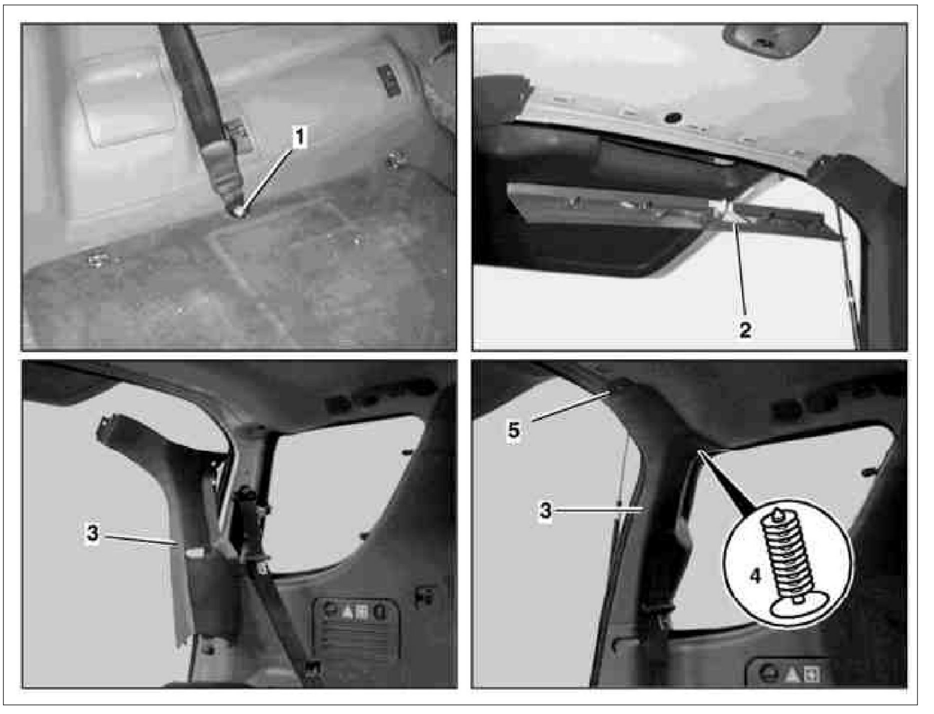
AR68.30-P-4470GH	Remove/install rear roof frame paneling	24.2.97

MODEL 163.113 /128 /136 /154 /157 /172 /174 /175

1 *Belt end fitting in 3rd seat row*
2 *Center paneling of roof frame*
3 *Side paneling of roof frame*
4 *Expanding anchor*
5 *Screw*



P68.30-0507-06

	Remove, Install		
1.1	Remove belt end fitting at bottom of 3rd seat row (1)	Only with 3rd seat row, code 847. Nm	*BA91.40-P-1001-01D
2	Unclip center roof frame covering (2)	i **Installation:** Install paneling in door rubber seal. Long wedge	*115589035900
3.1	Remove expanding anchor (4) from side roof frame covering (3)	i up to 31.08.01 **Installation:** Replace expanding anchor.	
3.2	Remove screw (5) from side roof frame paneling (3)		
4.1	Unclip side roof frame paneling in upper outer corner	i As of 01.09.01	
4.2	Remove side roof frame paneling (3) upward	i Only on 3rd seat row, code 847: remove seatbelt and remove paneling i **Installation:** Install paneling in door rubber seal.	
5.1	Disconnect connector from loudspeaker	i As of 01.09.01 and with sound system, code 810.	
6	Install in the reverse order		

Nm **Seat belts/belt tensioners**

Number	**Designation**		**Model 163 up to 08/99**	**Model 163 as of 09/99**
BA91.40-P-1001-01D	Screw on belt end fitting	Nm	35	35



115 589 03 59 00

Assembly wedge